

FIXON INC. FIXON ENC

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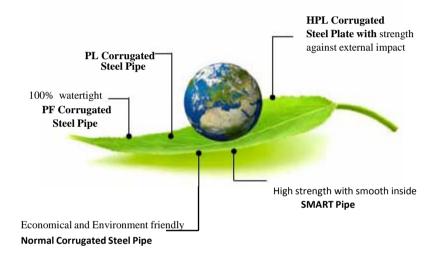
 \blacksquare FIXON INC : 4F 262–10 INDONGRI GWANGYANG JEONNAM, KOREA

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HPL CSP

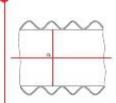
HPL CSP HAS SIGNIFICANTELY INCREASED SERVICE LIFE
BY APPLYING HIGH STRENGTH FABRIC POLYETHYLENE FILM
TO NORMAL CSP. IT HAS VERY GOOD STRENGTH AGAINST
EXTERNAL IMPACT DURING TRANSPORTATION &
INSTALLATION.

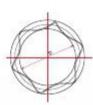
IMPACT TEST (ASTM D3763)

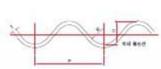
충격에너지(J)	JPL	FPL	HPL
50 J	13	-0	
TEST GR	리적은성	이산말음	DESIGN
60 J	NG	0	
ТЕउТ ∰य		明明曲台	015.218
65 J	NG	NG	
TEST GIA		00000000	하산병을

* JEONNAM NEW MATERIAL BIZ SUPPORT CENTER











LAMINATING FILM LAYER

FABRIC PE RESIN
ADHESIVE PE RESIN
GALVANIZATION
STEEL
GALVANIZATION
ADHESIVE PE RESIN
FABRIC PE RESIN

MATERIAL SEPCIFICATION

• RAW MATERIAL: KS D 3506, 600g/m²

• POLYETHYLENE LAMINATING



▲ HPL FILM SURFACE



PRODUCT SPECIFICATION

TYPE	DIAMETER (mm)	THICKNESS (mm)	LENGTH (m)
SCP ORC	150~600	1.6	
SCP 1RC	300~2000	1.6~3.2	1~10
SCP 3RC	900~3300	2.0~3.2	



• PATENT NO. 10-1134571

- HGI WITH HPL FILM & ITS CSP
- · PATENT NO. 10-1128765
 - HPL CSP FORMAING DEVICE & PRODUCTION METHOD

	TYPE FILM HPL 301 INSIDE FILM ONLY		FILM THICKNESS
			THICKER THAN 0.25mm
	HPL 302	FILM ON BOTH SIDES	THICKER THAN 0.25mm

WORLD 1ST TECHNOLOGY, PRODUCT

SMART CSP

SMART PIPE HAS RIBS ON ITS EXTERIOR FOR HIGH STRENGTH AND SMOOTH INSIDE FOR BETTER FLOW RATE THAN NORMAL CSP. IT HAS ALL ADVANTAGES OF CSP, PE PIPE AND CONCRETE PIPE.

PRODUCT EXTERNAL SHAPE

MATERIAL SPECIFICATION

- RAW MATERIAL : KS D 3506, 600g/m² HGI
- POLYETHYLENE LAMINATING

• PATENT NO.10-1056929 JOINTS FOR THE CSP

- ASTM A 742 POLYETHYLENE FILM COATING









▲ SP300, SP301, SP302



▲ EXTERNAL RIB FOR HIGH STRENGTH

PRODUCT SPECIFICATION

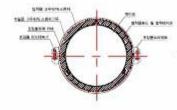
ТҮРЕ	DIAMETER (mm)	THICKNESS (mm)	LENGTH (m)
SP 300	300~1500	1.6~2.7	
SP 301	300~1500	1.6~2.7	1~10
SP 302	300~1200	1.6~2.0	

PRODUCTS

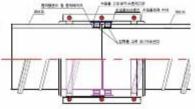
TYPE	FILM	THICKNESS
SP 300	NONE	-
SP 301	SP 301 INSIDE FILM ONLY	THICKER THAN 0.25mm
SP 302	FILM ON BOTH SIDES	THICKER THAN 0.25mm

FLOW RATE TEST RESULT

PIPE MATERIAL	FLOW RATE (n)
FIBER GLASS	0.009~0.013
SMART PIPE	0. 010~0. 010
STEEL	0. 011~0. 015
CONCRETE	0. 011~0. 015



JOINTS





WITH PERMANATLY IMPLEMENTED FLANGES TO EITHER NORMAL CSP OR PE CSP, IT PASSED WATER LEAKEAGE TESTS FOR DRAINAGE PIPE AND CERTIFIED FOR NEP(NEW EXCELLENT PRODUCT) FROM TECHNICAL STANDARD ASSOCIATION.

SUITABLE NOT JUST FOR RAINWATER PIPES BUT FOR WASTE WATER PIPE AND IT GUARANTEE FASTER INSTALLATION THAN

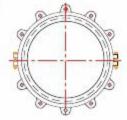
MATERIAL SPECIFICATION

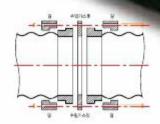
·RAW MATERIAL: KS D 3506, 600g/m^2

HGI

- POLYETHYLENE LAMINATING
- ASTM A 742 POLYETHYLENE FILM LAMINATING

FLANGE





INTERLECTUAL PROPERTY RIGHT

·PATENT NO. 10-0793437 CSP JOINT DEVICE USING FLANGE AND FLANGE PRODUCTION METHOD

WATER LEAKAGE TEST

DIAMETER	COUPLING BAND (EXISTING JOINT)	PF CSP
Ø300	$0.05(\ell/m) \\ (MINISTRY OF CONSTRUTION)$	0 (l/m)
Ø450	0.075(ℓ/m)	0 (l/m)
Ø600	0.1(ℓ/m)	0 (l/m)
Ø1,000	0.167(ℓ/m)	0 (l/m)

* TEST: KOREA CHEMICAL TEST INSTITUTE/KS TEST INSTITUTE







FILM THICKNESS

THICKER THAN 0.25mm

▲ PF302, PF300

▲ BEFORE CONNECTING PF CSP

▲ CONNECTED PF CSP

PRODUCT SPECIFICATION

TYPE	DIAMETER (mm)	THICKNESS (mm)	LENGTH (mm)
SCR ORC	250	1.6	1~8
SCR 1RC	300~1000	1.6~2.7	1~6

PRODUCTS





SERVICE LIFE

PC CONCRETE PIPE	CONCRETE PIPE	VR PIPE	CSP	PL CSP
0~50YEARS	20~30 YEARS	30~40 YEARS	OVER 50 YEARS	OVER 70 YEARS

* FROM KOREA STEEL ASSOCIATION



▲ PL301, PL302



TYPE	DIAMETER (mm)	THICKNESS (mm)	LENGTH (m)
SCP ORC	150~600	1. 6	
SCP 1RC	300~2,000	1.6~3.2	1~10
SCP 3RC	900~3, 300	2.0~3.2	

PRODUCTS

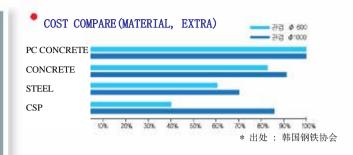
	ТҮРЕ	FILM	FILM THICKNESS
	PL 301	NONE	-
INTERLECTUAL PROPERTY RIGHT	PL 302	FILM ON BOTH SIDES	THICKER THAN 0.25mm

PATENT NO. 10-0312859

- POLYETHLEYE FILM LAMINATING DEVICE AND LAMINATING METHOD
- ·PATENT NO. 10-0371498
- PL CSP PRODUCTION DEVICE AND PRODUCING METHOD

NORMAL CSP

ENHANCING THE STRENGTH OF HGI STEEL BY CORRUGATING AND THEN HELLICALLY FORMING IT TO PIPE WHICH IS VERY STABLE, HIGHLY DURABLE AND ECONOMICAL DUE TO ITS LONG SERVICE LIFE SO IT CAN BE WIDELY USED FOR LAND DEVELOPING AND ROAD CONSTRUCTION. IT IS IDEAL DRAINAGE SYSTEMS AS IT REDUCES THE COST SIGNIFICANTLY FROM SHORT INSTALLATION PERIOD DUE TO VARIOUS SELECTION OF THE LENGTH FROM 1M TO 10M.



MATERIAL SPECIFICATION

• RAW MATERIAL: KS D 3506, 600g/m² HGI

PRODUCT SPECIFICAT	ΓΙΟΝ
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TYPE	SIZE											
TIPE	PITCH (P)	HEIGHT (H)	RADIUS (R)									
SCP ORS	38. 0	6. 5	7. 1									
SCP 1RS	68. 0	13. 0	17. 5									
SCP 2RS	76. 2	25. 4	17. 5									



PERFORATED PIPE

USED FOR PLAY GROUND, TENNIS COURT, GOLF RESORT, TUNNEL AND PARK.

POPULAR IN LARGE SCALE SPORT GROUNDS DUE TO ITS HIGH STRENGTH

AND DENSE HOLES.

PRODUCT SPECIFICATION

TYPE	DIAMETER (mm)	THICKNESS (mm)	LENGTH (mm)
U ORS	150~600	1.6	1~8

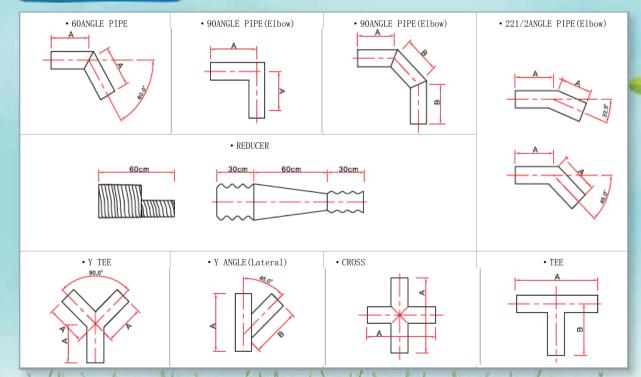


▲ PERFORATED PIPE





JOINTS AND ANGLE PIPE



APPLICATION BY DIAMETER

)D	No passo indicas												VS D2500 2DS (75 ∨ 25)															
	IIC	_	KS D3590 1RS (68mm×13mm)													KS D3590 3RS (75mm×25mm)										CONCRETE PIPE			
Li	FE	1.4t(46YRS) 1.6t(52YRS)				2.0t(64YRS) 2.7t(85YRS)					<u> </u>				2.0t(64YRS)			2.7t(85YRS)			3.2t(97YRS)			(STANDARD 2TYPE) 5%					
DIA	S	IIN OIL OVER m)	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	SOIL COVER (m)	PIPE WEI	DISTOR TION	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	SOIL COVEI	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	MIN SOIL COVER	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	SOIL COVER (m)	PIPE WEI GHT (kg/m)	5% DISTOR TION EX-STR ENGTH (kg/m)	WEI GHT	5% DISTOR TION EX-STR ENGTH (kg/m)
(m)	00 00	0,30	52,6	14,8	29,980	59,4	17,0	33,850	73,0	20,0	41,580																	83,2	2,700
\ <u> </u>	50	0,30	35,9	16,4	23,900	40,2	18,7	26,740	48,8	23,0	32,420																	103,2	3,000
4	00	0,30	26,6	18,7	20,210	29,5	21,4	22,380	35,2	26,3	26,740																	128,4	3,300
4	50	0,30	20,9	20,2	17,900	22,6	23,1	19,620	27,0	29,3	23,060																	160,6	3,600
5	00	0,30	17,3	23,1	16,460	18,8	26,4	17,860	21,7	32,3	20,640																	196,4	3,900
6	00	0,30	13,2	27,0	15,090	14,1	30,8	16,050	15,8	38,5	17,990	18,9	50,5	21,520	21,2	59,9	24,200											277,6	4,500
7	00	0,30	11,2	30,2	14,830	11,7	34,5	15,540	12,8	43,2	16,970	14,7	56,9	19,560	16,2	67,4	21,520											375,2	5,000
7	50	0,30	10,5	32,4	14,950	10,9	37.0	15,570	11,8	46,3	16,800	13,4	61,0	19,070	14,8	72,2	21,050											-	
8	00	0,30	10,0	34,5	15,180	10,3	39,5	15,720	11,1	49,3	16,810	12,4	65,0	18,790	13,4	77,1	20,300											487,6	5,400
9	00	0,30	9,3	39,1	15,870	9,5	44,7	16,290	10,0	55,5	17,150	10,9	72,8	18,720	11,6	85,0	19,910	0,30	18,6	63,2	31,830	22,7	83,2	38,740				624,8	5,900
10	000	0,30	8,8	43,7	16,770	9,0	49,9	17,120	9,4	62,1	17,820	10,0	80,7	19,090	10,6	94,0	20,050		15,6	69,0	29,700	18,6	92,0	35,300				774,4	6,300
1	00	0,30	8,5	48,0	17,810	8,7	54,9	18,110	8,9	67,8	18,680	9,4	88,8	19,730	9,8	103,4	20,530		13,6	75,9	28,500	15,9	101,2	33,130	18,1	119,2	37,820	842,0	6,700
t	000	0,45	8,3	51,3	18,960	8,4	58,6	19,200	8,6	74,0	19,680	9,0	96,6	20,570	9,3	112,4	21,230	0,30	12,3	83,2	27,940	14,0	109,4	31,830	15,2	130,2	34,680	1,081,2	7,300
13	00	0,45							8,4	80,2		8,7	104,5					0,45	11,3	90,6		12,6	118,8		13,6	139,9		-	
1	50	0,45							8,3	83,2	21,370	8,6	108,5	22,070	9,1	126,1	23,380		10,9	94,0	27,880	12,1	123,4	30,960	13,0	145,3	33,220	1,310,0	8,300
14	00	0,45							8,3	86,3		8,5	112,5						10,5	97,5		11,6	128,0		12,4	150,6		-	
15	00	0,45										8,3	120,4	23,750	8,5	141,2	24,180		10,0	103,3	28,470	10,9	136,8	30,960	11,5	161,7	32,790	1,458,4	9,300
-	000	0,45										8,2	128,4						9,6	110,2		10,3	145,9		10,8	172,5		-	
\parallel	50	0,45										8,2	132,3	25,560	8,3	154,9	25,910	_	9,4	114,1	29,460	10,1	150,1	31,520	10,5	176,8	33,030	1,809,6	10,300
H	00	0,45										8,1	136,3			400.0			9,2	117,5	00.740	9,8	154,7		10,3	182,1	00.700	-	
-	000	0,45													8,1	168,6	27,750	0,45		124,9	30,740	9,5	163,5	32,470	9,9	191,9	33,790	2,086,8	11,300
-	000																	0,60	Ė	131,8	32,740	9,2	172,6	34 140		202,5	35,170		12,000
-	00																		8,6	137,6	32,/40	8,8	181,4	34,140	9,3	213,6	30,1/0		12,000
-	900																		8,4	151,8	34,970	8,6	190,3	36,130	8,8	235,4	36,980		12,600
-	000																		8,3	157,6	34,810	8,5	215,9	30,130		245,1	30,800		2,000
-	100																		8,2	165,0	37,370	8,4	218,5	38,330	8,6	257,6	39,040		13,200
								(VO	L			L						L_									TAI CT		Ľ

(KOREA STEEL ASSOCIATION, PLEASE CONTACT FOR SMART PIPE DUE TO ITS HIGH EXTERNAL STRENGTH)